

RELEASED FOR PROD. .
DATE: 7/18/11 INT: 8
12-02-13 mt



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8 weeks

Bell Helicopter TEXTRON Division of Textron Inc. POST OFFICE BOX 482 - FORT WORTH, TEXAS 76101		CODE IDENT NUMBER 97499	ENGINEERING ORDER		SERIAL NUMBER 212APA82	REISSUE LETTER T103225	DRAWING NUMBER T103225																																																																																																																
AUTHORITY FOR CHANGE PCA EWA WO LETAR		FOR INTERPRETATION SEE 299-947-739		<input checked="" type="checkbox"/> CHANGE <input type="checkbox"/> RELEASE	CLASS OF CHG INC <input checked="" type="checkbox"/> UNINC <input type="checkbox"/>	EFFECT ON F/D OR INTEGRAL PL INC <input checked="" type="checkbox"/> UNINC <input type="checkbox"/>	REVISION LETTER F/D B PLE SH 1 OF 4																																																																																																																
REASON 212BAA9.03 2D08		FOR COMPATIBILITY WITH EXISTING TOOLING OF TAILBOOM				DRAWING TITLE ALIGNMENT PLATE-TAILBOOM BULK HEAD																																																																																																																	
TRANSACTION CODES (TC): C-CREATE A-ADD R-REVISE D-DECREASE		TENSILE 1000 PSI OR CONDITION INITIAL FINAL		MATERIAL SPEC CODE		LATEST F/D REVISION LTR																																																																																																																	
<p>CREATED -117</p> <p>CHG NOTES AS SHOWN</p> <p>1 R K. -105 BUSHING ASSY AND -117 BUSHING ASSY TO BE USED WITH MODEL 205A-1 AND -105 BUSHING ASSY AND -109 BUSHING ASSY TO BE USED WITH MODEL 212.</p> <p>-101, -103 AND -109 MAY BE REWORKED.</p>																																																																																																																							
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<p>MS 21250-03008 BOLT 2 REQD</p> <p>AN960-10 2 REQD</p> <p>T103228 REF</p> <p>THIS FACE ON FWD SIDE T103225</p> <p>AN960-816 STD STEEL WASHER 2 REQD</p> <p>AN 8-22A HEX HD BOLT 2 REQD</p> <p>MS21044-D8 HEX NUT 2 REQD</p> <p>NAS 6604-10 BOLT AN 960-416 WASHER</p> <p>MS171585 SPRING PIN DOWEL PRESS IN PLACE FLUSH THIS SIDE</p> <p>(WAS)</p> <p>BUSHING ASSY SEE DETAIL</p> <p>BUSHING ASSY SEE DETAIL</p>																																			
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FILE COPY

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NOT FOR PRODUCTION

PARTS LIST	Bell Helicopter TEXTRON POST OFFICE BOX 482 • FORT WORTH, TEXAS 76101	CODE IDENT NUMBER 97499	CONTRACT NUMBER		HEAT TREAT SPEC		NUMBER PLT103225	REVISION LETTER E																																																																																																	
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<p>A 1 T103225 IS USED IN CONJUNCTION WITH T103223, T103224, T103226, AND T103228 TO FIELD CHECK THE 2 TAIL ROTOR DRIVE SHAFT BEARING HANGERS, 42 DEGREE GEARBOX AND 90 DEGREE GEARBOX ALIGNMENT. B 1 BREAK ALL SHARP EDGES .015R OR .015 X 40-50 DEGREES. C 1 MARK PER BPS FW4050. D 1 FOR TOOL APPLICATION SEE 205-049-001. E 1 USE TO RETAIN BOLT AND WASHER WHEN T103225 IS NOT IN USE. F 1 PRODUCT OF AMERICAN DRILL BUSHING CO., 2000 CAMFIELD, LOS ANGELES, CALIF. 90040. G 1 ANODIZE PER MIL-A-8625, TYPE I, CLASS I H 1 HEAT TREAT PER MIL-H-6088, MIL-H-6875 J 1 CADMIUM PLATE PER FED SPEC. QQ-P-416 CLASS 2, TYPE III; DIM. LIMITS APPLY AFTER PLATING K 1 -105 BUSHING ASSY AND -117 BUSHING ASSY TO BE USED WITH MODEL 205A-1 AND -105 BUSHING ASSY AND 2 -109 BUSHING ASSY TO BE USED WITH MODEL 212. L 1 WELD PER MIL-W-8611 ZZ 1 SEE ALTERNATE PARTS LIST</p>																																																																																																									
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FORM 7840-59768

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